



Service Bulletin

AMI INCORPORATED • 1500 UNION AVENUE, S. E. • GRAND RAPIDS 2, MICHIGAN

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BULLETIN NO. 167

TO: All Distributing Office Service Personnel

SUBJECT: H-2387 Dust Cover for Pulse Generator

Model "I" electrical machines are now being furnished with the H-2387 Dust Cover installed on the commutator of the pulse generator.

A little care should be used in removing and installing this cover. The cover has a raised pointer, A, on its top surface to facilitate proper installation and removal. To remove the cover, lift up on the "skirt", B, of the cover at the spot nearest the pointer. The cover will snap off easily.

To reinstall the cover, turn it until the pointer is directly away from the wiper blade tips, C. Hold the pointer side high and slip the opposite side into place, with the lip under the end of the wiper arm. Don't force this side of the cover down too low, just engage the two bosses on the edge of the fiber commutator disc. Next, press down on the "skirt" where indicated by the pointer.

Don't jerk the cover off. You may snag the ends of the wiper blades. Don't jam it into place. You may push it on so far it interferes with the wiper arm.

